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Manufacturer: ArcelorMittal Tubular Products Iasi S.A. Calea Chisinaului, 132, 700180 Iasi, Romania Phone: + 40 0232203105; + 40 0232203109 Fax: + 40 0232203300; + 40 0232203400		INSPECTION CERTIFICATE Acc. EN 10204 - type 3.1 No. 110594/1 Date: 30.01.2019 Page 1/3		Transport: 240596 IS 61 CIP/IS 09 UKA		ArcelorMittal	
Customer: ARCELORMITTAL DISTRIBUTION HUNGARY - ARCELORMITTAL DISZTRBUCTION KFT./ SZABADKIKOTO UT 5-7/ 1211		Prime longitudinally welded steel tubes Steel P235TR1 Black, ends straight cut on line Suitable for galvanizing Direct welded		B12 Total weight kg 10 698.48		B08 Total Length: 6 858.00 meters	
Contract No. AHU/18		Internal weld seam not removed 100% NDT on the weld seam_ 100% NDT full body		B08 Pieces 1 143		B08 Bundles 9	
Addendum No. 37				Standard		EN 10217/1-02	
Order No. UNGARIA							

Description product

Nr Crt	Item	Lot CTC	Heat	Product	B01-B02 Dimension	B03 Thickness	B10 Length (mm)	B11 Deviation	Bundles	Pieces	B08 Weight (Kg)	B12 Meters
1	1	9A57	F919929	EW STEEL PIPES P235TR1 EN 10217/1-02	26,9	2.60	6000	+50/-0	3	381	3566.16	2286.00
2	1	9A58	F919929	EW STEEL PIPES P235TR1 EN 10217/1-02	26,9	2.60	6000	+50/-0	3	381	3566.16	2286.00
3	1	9A59	F919929	EW STEEL PIPES P235TR1 EN 10217/1-02	26,9	2.60	6000	+50/-0	3	381	3566.16	2286.00

Chemical Composition (%)

Diameter (mm)	B04 W.T. (mm)	GRADE STEEL	Lot CTC	HEAT	C	Mn	Si	S	P	AI
26,9	2.60	P235TR1	9A57	F919929	0.07	0.21	0.020	0.010	0.010	0.046
26,9	2.60	P235TR1	9A58	F919929	0.07	0.21	0.020	0.010	0.010	0.046
26,9	2.60	P235TR1	9A59	F919929	0.07	0.21	0.020	0.010	0.010	0.046

We state on our sole responsibility that the delivered products are in conformity with the order requirements.

Quality Director

Eng. I. Hrituleac

Head of Quality Dept.

Eng. Z. Anghel

Formular 2N 3.1. Act. 7

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Customer: ARCELOMITTAL DISTRIBUTION HUNGARY - ARCELOMITTAL DISZTRBUCTION KFT./ SZABADKIKOTO UT 5-7/1211		A06	
Contract No. AHU/18 Addendum No. 37 Order No. Destination UNGARIA		A07	
INSPECTION CERTIFICATE Acc. EN 10204 - type 3.1 No. 110594/1 Date: 30.01.2019 Page 2/3		A03	
Transport: IS 61 CIP/IS 09 UKA		A10	
Prime longitudinally welded steel tubes Steel P235TR1 Black, ends straight cut on line Suitable for galvanizing Direct welded Internal weld seam not removed 100% NDT on the weld seam_100% NDT full body		B03-B06	
Total weight kg 10 698.48		B12	
Total Length: meters 6 858.00		B08	
Pieces 1 143		Bundles 9	
Standard EN 10217/1-02			

Mechanical Test

Mechanical Tests																		
B09		B10	B07		Direction of the test pieces	C02	C03	C10	C11	C12	C13	C40	C41	C44	C42			C43
Diameter (mm)	W.T. (mm)	STEEL GRADE	Lot CTC	Heat											Test temperature	Section mm ²	Rp MPa	
26,9	2.60	P235TR1	9A57	F919929	L	ambient	32.1	392	418	23.4	-	-	-	-	-	-	-	
26,9	2.60	P235TR1	9A58	F919929	L	ambient	32.1	390	416	23.6	-	-	-	-	-	-	-	
26,9	2.60	P235TR1	9A59	F919929	L	ambient	32.1	388	414	23.8	-	-	-	-	-	-	-	

Technological/Microstructure Test

B03	B10	W.T. (mm)	GRADE STEEL	Lot CTC	Heat	C50	C51	C52	C53
Diameter (mm)						Flattening Test	Bending Test	Expanding Test	Stretching Test
26,9	2.60	P235TR1	9A57	F919929	Conformity	-	-	-	-
26,9	2.60	P235TR1	9A58	F919929	Conformity	-	-	-	-
26,9	2.60	P235TR1	9A59	F919929	Conformity	-	-	-	-

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Customer: ARCELORMITTAL DISTRIBUTION HUNGARY - ARCELORMITTAL DISZTRBUCTION KFT./ SZABADKIKOTO UT 5-7/ 1211		A03		Prime longitudinally welded steel tubes Steel P235TR1 Black, ends straight cut on line Suitable for galvanizing Direct welded		B03-B06		Total weight kg 10 698.48		Total Length: 6 858.00 meters	
Contract No. AHU/18		A07		Internal weld seam not removed 100% NDT on the weld seam_ 100% NDT full body				Pieces 1 143		Bundles 9	
Addendum No. 37								Standard			
Order No. UNGGARIA								EN 10217/1-02			

- Visual inspection: checked without any objection.
- Tolerances on dimensions and shape: pass; impact test - N/A
- Suitable for galvanizing - Conformity
- Leak tightness test acc. EN ISO 10893-1:2011 - Conformity

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